



Size 1812 (EIA) or 4532 (IEC)  
Rated inductance 1.0 to 1000  $\mu$ H  
Rated current 55 to 600 mA

#### Construction

- Ferrite core
- US-welded winding
- Flame-retardant encapsulation

#### Features

- High Q factor
- High resonance frequency
- Suitable for reflow (IR and vapor phase) and wave soldering

#### Applications

- Filtering of supply voltages, coupling, decoupling
- Antenna systems
- Automotive electronics
- Telecommunications

#### Terminals

- Silver-plated
- 1–2  $\mu$ m Cu, 4–6  $\mu$ m Ag
- Base material CuSn6
- Suitable for soldering and conductive adhesion
- No leaching during wave soldering

#### Marking

Marking on component:

Manufacturer and series mark »–«

L value (in nH) and tolerance of L value (coded),  
date of manufacture (coded)

Minimum data on reel:

Manufacturer, part number, ordering code,  
L value and tolerance of L value,  
quantity, date of packing

#### Delivery mode

12-mm blister tape, wound on 330-mm  $\emptyset$  reel

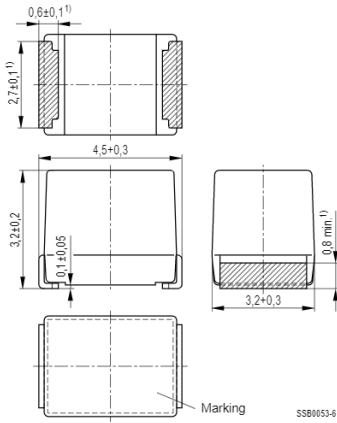
For details on taping, packing and packing units [see page 153](#)


**General technical data**

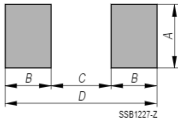
Rated inductance $L_R$	Measured with impedance analyzer HP 4194A at frequency $f_L$
Q factor $Q_{\min}$	Measured with impedance analyzer HP 4194A at frequency $f_Q$
Rated current $I_R$	Maximum permissible dc with inductance decrease $\Delta L/L_0 \leq 10\%$ and temperature increase of $\leq 30\text{ K}$ at rated temperature of $85^\circ\text{C}$
Self-resonance frequency $f_{\text{res. min}}$	Measured with network analyzer HP 8753
DC resistance $R_{\text{max}}$	Measured at $20^\circ\text{C}$ ambient temperature, measuring current $< I_R$
Climatic category	In accordance with IEC 60068-1 55/125/56 ( $-55^\circ\text{C}/+125^\circ\text{C}/56$ days damp heat test)
Solderability	In accordance with IEC 60062-2-58 ( $215 \pm 3$ ) $^\circ\text{C}$ , ( $3 \pm 0,3$ ) s Wetting of soldering area: $\geq 95\%$
Resistance to soldering heat	In accordance with IEC 60068-2-20 $260^\circ\text{C}$ , 10 s $\Delta L/L \leq \pm 3\%$
Permissible PCB bending	2 mm (100 mm long standard PCB)
Weight	Approx. 130 mg



Dimensional drawing



Layout recommendation



Dimensions (mm)	A	B	C	D
Wave soldering	3,1	1,7	3,2	6,6
Reflow soldering	3,6	1,3	3,2	5,8

1) Soldering area, silver-plated


**Characteristics and ordering codes**

$L_R$ $\mu\text{H}$	Tolerance <sup>1)</sup>	$f_L$ MHz	$Q_{\min}$	$f_Q$ MHz	$I_R$ mA	$R_{\max}$ $\Omega$	$f_{\text{res, min}}$ MHz	Ordering code
1,0	$\pm 10\%$ $\triangleq K$	1	25	7,96	600	0,28	260	B82432-A1102-K
1,2		1	25	7,96	560	0,32	250	B82432-A1122-K
1,5		1	25	7,96	535	0,35	230	B82432-A1152-K
1,8		1	25	7,96	490	0,41	210	B82432-A1182-K
2,2		1	30	7,96	480	0,43	190	B82432-A1222-K
2,7		1	30	7,96	450	0,49	170	B82432-A1272-K
3,3		1	30	7,96	425	0,55	155	B82432-A1332-K
3,9		1	30	7,96	410	0,59	145	B82432-A1392-K
4,7		1	30	7,96	390	0,65	110	B82432-A1472-K
5,6		1	30	7,96	375	0,71	100	B82432-A1562-K
6,8		1	30	7,96	360	0,78	75	B82432-A1682-K
8,2		1	30	7,96	330	0,92	23	B82432-A1822-K
10		1	45	2,52	320	0,98	22	B82432-A1103-K
12		0,1	45	2,52	300	1,10	19	B82432-A1123-K
15		0,1	45	2,52	280	1,25	17	B82432-A1153-K
18	0,1	45	2,52	270	1,35	15	B82432-A1183-K	
22	0,1	45	2,52	260	1,45	13	B82432-A1223-K	
27	0,1	45	2,52	245	1,65	12	B82432-A1273-K	

1) Closer tolerances and special versions upon request.


**Characteristics and ordering codes (continued)**

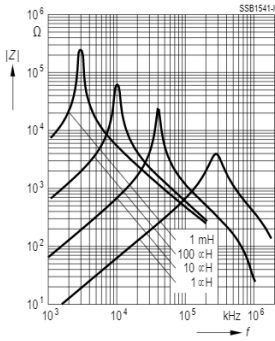
$L_R$ $\pm$ H	Tolerance <sup>1)</sup>	$f_L$ MHz	$Q_{min}$	$f_Q$ MHz	$I_R$ mA	$R_{max}$ $\Omega$	$f_{res, min}$ MHz	Ordering code <sup>2)</sup>
33	$\pm 5\%$	0,1	45	2,52	230	1,85	10,5	B82432-A1333+
39	$\triangle J$	0,1	45	2,52	220	2,05	10,0	B82432-A1393+
47	$\pm 10\%$	0,1	40	2,52	210	2,3	9,5	B82432-A1473+
56	$\triangle K$	0,1	40	2,52	200	2,5	9,0	B82432-A1563+
68		0,1	40	2,52	190	2,8	8,0	B82432-A1683+
82		0,1	35	2,52	175	3,2	7,0	B82432-A1823+
100		0,1	40	2,52	145	4,7	6,5	B82432-A1104+
120		0,1	35	0,796	140	5,2	6,0	B82432-A1124+
150		0,1	35	0,796	130	6,1	5,5	B82432-A1154+
180		0,1	35	0,796	120	6,9	5,0	B82432-A1184+
220		0,1	30	0,796	115	7,5	4,6	B82432-A1224+
270		0,1	30	0,796	90	12,5	4,4	B82432-A1274+
330		0,1	30	0,796	85	14,1	4,1	B82432-A1334+
390		0,1	35	0,796	80	15,3	3,8	B82432-A1394+
470		0,1	35	0,796	75	17,5	3,5	B82432-A1474+
560		0,1	30	0,796	70	23,0	2,8	B82432-A1564+
680		0,1	30	0,796	65	25,0	2,6	B82432-A1684+
820		0,1	30	0,796	60	28,0	2,5	B82432-A1824+
1000		0,1	30	0,796	55	32,0	2,3	B82432-A1105+

1) Closer tolerances and special versions upon request.

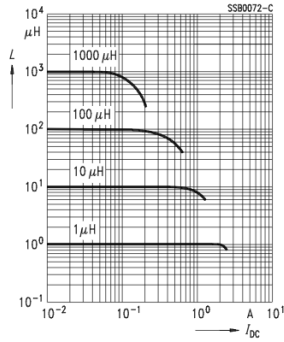
2) Replace the + by the code letter for the required inductance tolerance.



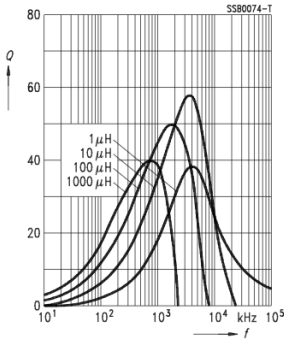
Impedance  $|Z|$   
versus frequency  $f$   
measured with impedance analyzer  
HP 4291A



Inductance  $L$   
versus dc load current  $I_{DC}$   
measured with LCR meter  
HP 4275A



Q factor versus frequency  $f$   
measured with impedance analyzer  
HP 4194A



Current derating  $I_{op}/I_R$   
versus ambient temperature  $T_A$

