

Overview

KEMET's COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ± 30 ppm/°C from -55°C to +125°C.

Benefits

- -55°C to +125°C operating temperature range
- · Lead (Pb)-free, RoHS, and REACH compliant
- EIA 0201, 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V, and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 μF
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- · No piezoelectric noise
- Extremely low ESR and ESL
- · High thermal stability
- High ripple current capability



Ordering Information

С	1206	С	104	J	3	G	Α	С	TU
Ceramic	Case Size (L" x W")	Specification/ Series ¹	Capacitance Code (pF)	Capacitance Tolerance ²	Rated Voltage (VDC)	Dielectric	Failure Rate/ Design	Termination Finish ³	Packaging/ Grade (C-Spec)
	0201 0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	C = Standard	Two significant digits + number of zeros. Use 9 for 1.0 - 9.9 pF Use 8 for 0.599 pF e.g., 2.2 pF = 229 e.g., 0.5 pF = 508	$B = \pm 0.10 \text{ pF}$ $C = \pm 0.25 \text{ pF}$ $D = \pm 0.5 \text{ pF}$ $F = \pm 1\%$ $G = \pm 2\%$ $J = \pm 5\%$ $K = \pm 10\%$ $M = \pm 20\%$	8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 2 = 200 A = 250	G = COG	A = N/A	C = 100% Matte Sn	See "Packaging C-Spec Ordering Options Table" below

¹ Flexible termination option is available. Please see FT-CAP product bulletin C1062_C0G_FT-CAP_SMD

² Additional capacitance tolerance offerings may be available. Contact KEMET for details.

³ Additional termination finish options may be available. Contact KEMET for details.



Packaging C-Spec Ordering Options Table

Packaging Type ¹	Packaging/Grade Ordering Code (C-Spec)
Bulk Bag/Unmarked	Not required (Blank)
7" Reel/Unmarked	TU
13" Reel/Unmarked	7411 (EIA 0603 and smaller case sizes) 7210 (EIA 0805 and larger case sizes)
7" Reel/Unmarked/2 mm pitch ²	7081
13" Reel/Unmarked/2 mm pitch ²	7082

¹ Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging.

¹ The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

² The 2 mm pitch option allows for double the packaging quantity of capacitors on a given reel size. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".

Benefits cont'd

- · Preferred capacitance solution at line frequencies and into the MHz range
- No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature from -55°C to +125°C
- · No capacitance decay with time
- · Non-polar device, minimizing installation concerns
- · 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb plated termination finish option available upon request (5% Pb minimum)

Applications

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.

Qualification/Certification

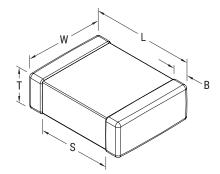
Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

Environmental Compliance

Lead (Pb)-free, RoHS, and REACH compliant without exemptions.



Dimensions – Millimeters (Inches)



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0201	0603	0.60 (0.024) ±0.03 (0.001)	0.30 (0.012) ±0.03 (0.001)		0.15 (0.006) ±0.05 (0.002)	N/A	Solder Reflow
0402	1005	1.00 (0.040) ±0.05 (0.002)	0.50 (0.020) ±0.05 (0.002)		0.30 (0.012) ±0.10 (0.004)	0.30 (0.012)	Only
0603	1608	1.60 (0.063) ±0.15 (0.006)	0.80 (0.032) ±0.15 (0.006)		0.35 (0.014) ±0.15 (0.006)	0.70 (0.028)	
0805	2012	2.00 (0.079) ±0.20 (0.008)	1.25 (0.049) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)	0.75 (0.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (0.126) ±0.20 (0.008)	1.60 (0.063) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)		
1210	3225	3.20 (0.126) ±0.20 (0.008)	2.50 (0.098) ±0.20 (0.008)	See Table 2 for Thickness	0.50 (0.02) ±0.25 (0.010)		
1808	4520	4.70 (0.185) ±0.50 (0.020)	2.00 (0.079) ±0.20 (0.008)		0.60 (0.024) ±0.35 (0.014)		
1812	4532	4.50 (0.177) ±0.30 (0.012)	3.20 (0.126) ±0.30 (0.012)		0.60 (0.024) ±0.35 (0.014)	N/A	Solder Reflow
1825	4564	4.50 (0.177) ±0.30 (0.012)	6.40 (0.252) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		Only
2220	5650	5.70 (0.224) ±0.40 (0.016)	5.00 (0.197) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		
2225	5664	5.60 (0.220) ±0.40 (0.016)	6.40 (0.248) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		



Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
¹ Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5±1 seconds and charge/discharge not exceeding 50 mA)
² Dissipation Factor (DF) Maximum Limit at 25°C	0.1%
³ Insulation Resistance (IR) Limit at 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120±5 seconds at 25°C)

¹DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

² Capacitance and dissipation factor (DF) measured under the following conditions:

1 MHz ±100 kHz and 1.0 Vrms ±0.2 V if capacitance \leq 1,000 pF

1 kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

³ To obtain IR limit, divide $M\Omega$ - μ F value by the capacitance and compare to G Ω limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

	High Temperatu	ıre Life, Biased	Humidity, Mois	ture Resistance	
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit



Table 1A – Capacitance Range/Selection Waterfall (0201 – 1206 Case Sizes)

		C	Cas S		Siz ies		,	CO	20	1 C			C0	40	2C					C0	60	3C					C0	80	5C					C1	20	6C		
Сар	Сар		Volt	tage	e Co	de		8	4	3	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A
oup	Code	<u> </u>	ed V				C)	10	16	25	10	16	25	20		200	250	10	16	25	50	100	200	250	10	16	25	50	100	200	250	10	16	25	50	<u>1</u> 0		250
			Cap	aci	-	ce			•			•			-	7	Pro	oduc	t A	vaila	bili	ty a	nd (Chip	Thi	ckn	ess	Cod	les	0	0					-	7	2
0.50 & 0.75 pF		B C									BB	BB		BB				CF	CF	CF		CF						DN										
0.75 pF	758	BC									BB	BB		BB				CF	CF	CF	CF	CF	CF					DN										ED
1.0 – 9.1 pF* 1.1 pF	109 - 919* 119	BC									BB BB	BB BB	BB BB	BB BB				CF CF	CF CF	CF CF	CF CF	CF CF	CF CF					DN DN					EB EB		EB EB	EB EB	EB EB	EB
1.2 pF	129	BC									BB		BB	BB				CF	CF	CF	CF	CF	CF	-	DN			DN							EB	EB		EB
1.3 pF	139	BC	_			1					BB	BB		BB				CF	CF	CF	CF	CF	CF		DN				_	DN	_	EB	EB	_	EB	EB	_	EB
1.5 pF	159	BC									BB	BB		BB				CF	CF	CF	CF	CF.	CF		DN		DN			DN			EB		EB	EB		EB
1.6 pF	169	ВС									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN					DN			EB	EB	EB	EB		EB
1.8 pF	189	ВС									BB		BB	BB				CF	CF	CF	CF	CF	CF		DN		DN			DN			EB		EB	EB		EB
2.0 pF	209	вс	; D								BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
2.2 pF	229	BC	D								BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
2.4 pF	249	вс									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
2.7 pF	279	BC									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN					DN			EB	EB	EB	EB		EB
3.0 pF	309	B C									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN			DN					EB	EB	EB	EB		EB
3.3 pF	339	BC	_								BB	BB	BB	BB				CF	CF	CF	CF	CF	CF					DN	_	_	_		EB	EB	EB	EB	_	EB
3.6 pF	369	BC									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF				DN			DN			EB		EB	EB		EB
3.9 pF	399	BC									BB		BB	BB				CF	CF	CF	CF	CF	CF		DN		DN			DN			EB		EB	EB		EB
4.3 pF	439	BC									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN		DN					EB	EB	EB	EB	EB		EB
4.7 pF	479	BC									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN								EB		EB	EB		EB
5.1 pF	519	BC					-				BB	BB	BB	BB	_	_		CF	CF	CF	CF	CF	CF	-	DN			DN					EB		EB	EB	_	EB
5.6 pF	569	BC									BB	BB	BB	BB				CF	CF	CF	CF	CF	CF					DN					EB	EB	EB	EB	EB	EB
6.2 pF	629	BC									BB	BB	BB BB	BB				CF	CF	CF CF	CF	CF	CF CF	-				DN					EB	EB	EB	EB	EB	EB EB
6.8 pF	689 759	B C B C									BB BB	BB BB	BB	BB BB				CF CF	CF CF	CF	CF CF	CF CF	CF					DN DN			DN		EB EB	EB EB	EB EB	EB EB	EB EB	EB
7.5 pF 8.2 pF	829	BC									BB		BB	BB				CF	CF	CF	CF	CF	CF					DN					EB	EB	EB	EB	EB	EB
9.1 pF	919	BC	_								BB	BB		BB				CF	CF	CF	CF	CF	CF					DN		_	_		EB	EB	EB	EB	EB	EB
10 pF	100		, 0	F	G,	JК	м	ΔR1	ΔR1	AB1	BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN			DN					EB	EB	EB	EB		EB
11 pF	110				-		м				BB	BB	BB	BB				CF	CF	CF	CF	CF	CF		DN		DN					EB	EB	EB	EB	EB		EB
12 pF	120					-		AB ²	AB ²	AB ²		BB		BB				CF	CF	CF	CF	CF	CF		DN		DN			DN			EB		EB	EB		EB
13 pF	130					JK					BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN					DN		EB	EB		EB	EB		EB
15 pF	150				G .	JK	M	AB ²	AB ²	AB ²		BB	BB	BB				CF	CF	CF	CF	CF	CF	_	DN			DN		_	_		EB	EB	EB	EB	EB	EB
16 pF	160			F	G	JK					BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
18 pF	180			F	G	JK	M	AB ²	AB ²	AB ²	BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
20 pF	200			F	G	JK					BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
22 pF	220			_	_			AB ²	AB ²	AB ²		BB	BB	BB				CF	CF	CF	CF	CF	CF					DM		_	_		EB	EB	EB	EB	EB	EB
24 pF	240					-	M				BB	BB		BB				CF	CF	CF	CF	CF	CF					DN					EB	EB	EB	EB	EB	EB
27 pF	270							AB ²	AB ²	AB ²		BB		BB				CF	CF	CF	CF	CF	CF		DN					DN			EB	EB	EB	EB		EB
30 pF	300				- 1 -		M				BB	BB	BB	BB				CF	CF	CF	CF	CF	CF	-	DN		DN					EB	EB	EB	EB	EB		EB
33 pF	330							AB ²	AB ²	AB ²		BB		BB				CF	CF	CF	CF	CF	CF		DN								EB		EB	EB		EB
36 pF	360					JK			4.50	4.50		BB		BB				CF	CF	CF	CF	CF										EB			EB			EB
39 pF	390			F					AB ₂	AB ²									CF																		EB	
43 pF	430					JK			100	AB ²			BB																								EB EB	
47 pF 51 pF	470				G				AB ₇	AB2			BB																								EB	
51 pF 56 pF	510 560									AB ²																											EB	
62 pF	620			F		JK			AD-	AD-			BB																								EB	
68 pF	680				G	J K	M	AR ²	AR ²	AB ²																											EB	
75 pF	750			F		JK							BB																								EB	
82 pF	820			F	G.	JК	м	AB ²	AB ²	AB ²																											EB	
91 pF	910				G				-	-			BB																								EB	
100 pF	101								AB ²	AB ²					BB	BB	BB																				EB	
		Rat	ed V						16	_	10	16	25		100		250	10	16			100	200	250	10	16	_		100			5	16	25	50			250
Сар	Cap Code		Volt	tage	e Co	de		8	4	3	8	4	3	5	1	2	A	8	4	3	5	1	2	1	8	4	3	5	1	2	A	8	4	3	5	1	2	A
•		<u> </u>	ise \$	Size	e/Se	erie	s	С	020	1C			CC)402	20					CO)603	3C					C)805	5C					C1	1206	C	[
										_												L							L									

*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). xx¹ Available only in D, J, K, M tolerance

xx² Available only in J, K, M tolerance.

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes) cont'd

		Case Size/ Series	C0	20	1C			C0	40 2	2C					C0	60	3C					CO	80	5C					C1	20	6C		
Сар	Сар	Voltage Code	8	4	3	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	Α	8	4	3	5	1	2	A
Cap	Code	Rated Voltage (VDC)	10	16	25 ¢	9	16 16	25 4	20	100	200	250 2	10	16	25 4	50 6	100	200	250 2	2	19 19	25 4	20	- 10	200	250 2	10	16	25 ¢	20	100	200	250 2
		Capacitance	-	-	~	-	-	7	ß	Ę	5		_	_									ىت Coc		50	5	-	-	7	ŝ	Ę	5	5
		Tolerance																					sion										
	111 - 181*	F G J K M				BB		BB			BB	BB		CF										DN				EB	EB	EB	EB		EB
	201 - 271*	FGJKM FGJKM				BB BB		BB BB	BB BB		BB BD	BB BD	CF CF	CF CF	CF CF	CF CF	CF CF	CF CF						DN DN				EB EB	EB EB	EB EB	EB EB	EB EB	EB EB
300 pF 330 pF	301 331	FGJKM				BB			BB		BD		CF	CF	CF	CF								DN				EB	EB	EB	EB	EB	EB
360 pF	361	F G J K M				BB	_	_	BB	_	00	00	CF	CF	CF	CF	CF	CF						DN				EB	EB			EB	EB
390 pF	391	F G J K M				BB			BB				CF	CF	CF	CF	CF	CF		DN				DN			EB						
430 pF	431	FGJKM				BB			BB				CF	CF	CF	CF	CF	CF		DN				DN				EB	EB	EB		EB	EB
470 pF	471	FGJKM				BB			BB				CF	CF	CF	CF	CF	CF	CF					DN			EB						
510 pF 560 pF	511 561	F G J K M F G J K M				BB BB	BB BB	BB	BB				CF CF	CF CF	CF CF	CF CF	CF CF	CF CF	_					DN DN				EB EB	EB EB	EB EB	EB EB	EB EB	EB
620 pF	621	FGJKM				BB		BB	BB				CF	CF	CF	CF	CF	CF						DN				EB	EB	EB	EB	EB	EB
680 pF	681	FGJKM				BB		BB	BB				CF	CF	CF	CF	CF	CF						DN				EB	EB	EB	EB	EB	EB
750 pF	751	F G J K M				BB	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB						
820 pF	821	F G J K M				BB	_	BB	BB	_			CF	CF	CF	CF	CF	CF						DN			EB						
910 pF	911 102	F G J K M F G J K M				BB BB			BB BB				CF CF	CF CF	CF CF	CF CF	CF CF	CF CF		DN DN			DN DN		DP DP		EB EB	EB EB	EB EB	EB EB		EB EB	EB EB
1,000 pF 1,100 pF	102	FGJKM							BB	БВ			CF	CF	CF	CF	CF	CH						DP				EB EB		EB		EB	EB
1,200 pF	122	F G J K M				BB		BB	BB				CF.	CF	CF	CF	CF	СН		DN		DN		DN			EB	EB	EB	EB		EB	EB
1,300 pF	132	F G J K M				BB	BB	BB	BB				CF	CF	CF	CF	CF	СН	СН	DP	DP	DP	DP	DP	DN	DN	EB	EB	EB	EB	EC	EC	EC
1,500 pF	152	F G J K M				BB		BB	BB				CF	CF	CF	CF	CF	СН		DP						DN		EB	EB	EB	ED	EC	
1,600 pF	162	FGJKM				BB		BB					CF	CF	CF	CF	CF	CH	-	DP						DN		EB	EB	EB	ED	ED	ED
1,800 pF 2,000 pF	182 202	F G J K M F G J K M						BB BB					CF CF	CF CF	CF CF	CF CF	CF CF	CH						DP DN		DN	EB	EB EB	EB EB	EB EB	ED ED	ED ED	ED ED
2,200 pF	202	FGJKM					BB						CF	CF	CF	CF			-					DN				EB	EB	EB			
2,400 pF	242	F G J K M											CF	CF	CF	CF	CF		0	DN				DN				EB	EB	EB		EC	EC
2,700 pF	272	F G J K M											CF	CF	CF	CF	CF			DN			DN		DN		EB	EB	EB	EB	EC	EC	EC
3,000 pF	302	FGJKM											CF	CF	CF	CF	CF			DP	DP					DN		EC	EC	EC		EB	EB
3,300 pF 3,600 pF	332 362	F G J K M F G J K M											CF CF	CF CF	CF CF	CF CF	CF CF			DP DP	DP DP	DP DP	DP DP	DN	DN DP		EC EC	EC EC	EC EC	EC EC		EB EB	EB EB
3,900 pF	302	F G J K M											CF	CF	CF	CF	CF			DE	_	_	_	DN		_	EC	EC	EC	EC	EF	EB	EB
4,300 pF	432	FGJKM											CF	CF	CF.	CF	CF			DE				DN			EC	EC	EC	EC	EC	EB	EB
4,700 pF	472	F G J K M											CF	CF	CF	CF	CF			DE	DE	DE	DE	DN	DP	DP	EC	EC	EC	EC	EC	EB	EB
5,100 pF	512	FGJKM											CF	CF	CF	CF				DE				DN			ED	ED		ED		EB	EB
5,600 pF	562	F G J K M											CF	CF	CF	CF				DN				DN			ED	ED	ED			EB	EB
6,200 pF 6,800 pF	622 682	F G J K M F G J K M											CF CF	CF CF	CF CF	CF CF				DN DN				DN DN				EB EB	EB	EB EB		EB EB	EB EB
7,500 pF	752	F G J K M											CF	CF	CF	01				DN							EB	EB		EB		EB	EB
8,200 pF	822	FGJKM											CF	CF	CF					DN				DN				EC		EC		EC	EC
9,100 pF	912	F G J K M											CF	CF	CF					DN	_	_	DN	_			EC	EC		EC		EC	EC
10,000 pF	103	FGJKM											CF	CF									DN				ED			ED			
12,000 pF 15,000 pF	123 153	F G J K M F G J K M												CF CF									DN DP				EB EB	EB FB		EB EB	EB FB	ED EF	ED
18,000 pF	183	F G J K M											or	Ur	υr							DN		00			EB					EH	
22,000 pF	223	F G J K M																				DP										EH	
27,000 pF	273	F G J K M																			DF						EB	EB	EB	EB	EE		
33,000 pF	333	FGJKM																				DG					EB			EB			
39,000 pF	393	FGJKM																				DG					EC EC			EE			
47,000 pF 56,000 pF	473 563	FGJKM FGJKM																		DG	DG	DG					EC ED			EE	EH		
68,000 pF	683	F G J K M																									EF		EF				
82,000 pF	823	FGJKM																									EH	EH	EH				
0.10 µF	104	F G J K M																	_							-	EH				_		
		Rated Voltage (VDC)	10	16	25	9	16	25	50	100	200	250	10	16	25	50	100	200	250	9	16	25	50	100	200	250	9	16	25	50	100	200	250
Cap	Cap Code	Voltage Code			3	8	4	3	5	1	2	A	8	4	3	5	1	2		8	4	3	5	1	2	A	8	4	3	5	1	2	A
		Case Size/Series	-					CO	402	20					C)60	3C					C	080	5C					C	1200	6C		

*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). xx¹ Available only in D, J, K, M tolerance

xx² Available only in J, K, M tolerance. These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

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Table 1B - Capacitance Range/Selection Waterfall (1210 - 2225 Case Sizes)

5100 pF 512 F G J K M FB FB FB FG FG <t< th=""><th></th><th>· · · · ·</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></t<>		· · · · ·																												
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Lobile Anew Volsey (VOC) P	Сар		Voltage Code	8	4	3	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A
Capacitance 10 - 91 pF 100 - 910 pF 100 pF	P	Code	Pated Voltage (VDC)	-	9	S	0	8		20	•	8	8	20	0	8	8	20	0	8	8	20	0	8	8	6	0	8	8	250
Image: 10 - 91 pF Image: 10 pF				<u> </u>	-	2	S	=	5	5									_					=	5	5	പ	7	5	5
1.0 - 0.1 pr/1 109 - 919* 8 C D T F<																							5							
100 - 300 pF* 301 - 431* F G J K F B B B F B <td>1.0 - 9.1 pF*</td> <td>109 - 919*</td> <td></td> <td>FB</td> <td>FB</td> <td>FB</td> <td>FB</td> <td>FB</td> <td>FB</td> <td>FB</td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td></td> <td></td> <td>-</td> <td></td>	1.0 - 9.1 pF*	109 - 919*		FB	FB	FB	FB	FB	FB	FB					-			-												
330 - 280 pr* 331 - 431* F G J K M F8		100 - 910*																												
1200 - p110 p1* P1 (G J K M P6 P B P6																														
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27.00 pF 300 pF 400 pF 422 P G J K M P8 P8 PF PF PF FF F	2,200 pF														GB	GB	GB	GB												
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3.300 pF 3.32 F G J K M FB FB FB FB FB FB FF FF FF FF FF FF FF													LF	LF	GB	GB	GB	GB												
3.600 pF 3.62 F G J K M FB FB FB FB FB FF FF FF LF					1										0.0	0.0	0.0	0.0												
3 300 pF 332 F G J K F															GB	GB	GB	GB												
4.320 pF 4.32 F G J K F <th< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>GR</td><td>GR</td><td>GR</td><td>GR</td><td>нв</td><td>нв</td><td>HR</td><td>HR</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></th<>															GR	GR	GR	GR	нв	нв	HR	HR								
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6,200 pF 622 F G J K M FB															-														KE	KE
6,800 pF 682 F G J K F G B B	5,600 pF	562	F G J K M	FB	FB	FB	FB	FG	FG	FG					GB	GB	GH	GH	HB	HB	HB	HB					KE	KE	KE	KE
7,500 pF 752 F G J K F C C F C C F C C F C C F C C F C C F C C F C C F C C C F C	6,200 pF	622			FB	FB	FB	FG	FB	FB																	KE	KE	KE	KE
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10,000 pF 103 I F G J K FF															GB	GH	GB	GB	НВ	HB	НВ	HB	JE	JE	JB					KE
12,000 pF 123 F G J K F G F <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>C.D.</td><td>011</td><td>CD</td><td>сп</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>KE KE</td></t<>															C.D.	011	CD	сп												KE KE
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Cap Code Cap Code Voltage Code 8 4 3 5 1 2 A </td <td>0.47 µF</td> <td>474</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>_</td> <td>_</td> <td>_</td> <td>-</td> <td>_</td> <td>_</td> <td>6</td> <td>_</td> <td>_</td> <td>6</td> <td>6</td> <td></td> <td>_</td> <td>-</td> <td>-</td> <td></td> <td>-</td> <td>-</td> <td></td> <td> </td> <td>-</td> <td>_</td> <td>_</td>	0.47 µF	474						_	_	_	-	_	_	6	_	_	6	6		_	-	-		-	-			-	_	_
			Rated Voltage (VDC)	2	16	25	50	10	20(25(50	10(20(25(50	10	20(25(50	10	20(25(50	10	20(25(50	10	20(250
Goue	Cap		Voltage Code	8	4	3	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	A
		Code	Case Size/Series				1210	in i				C19	080			C19	120			C19	250				200				250	
			Case Size/Series				1210					018				010	120				230			022	200	,			236	

*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 2A – Chip Thickness/Tape & Reel Packaging Quantities

Thickness	Case	Thickness ±	Paper Q	uantity ¹	Plastic	Quantity
Code	Size ¹	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel
AB	0201	0.30±0.03	15,000	0	0	0
BB	0402	0.50±0.05	10,000	50,000	0	0
BD	0402	0.55±0.05	10,000	50,000	0	0
CF	0603	0.80±0.07	4,000	15,000	0	0
СН	0603	0.85±0.07	4,000	10,000	0	0
DM	0805	0.70±0.20	4,000	15,000	0	0
DN	0805	0.78±0.10	4,000	15,000	0	0
DP	0805	0.90±0.10	4,000	15,000	0	0
DE	0805	1.00±0.10	0	0	2,500	10,000
DF	0805	1.10±0.10	0	0	2,500	10,000
DG EB	0805 1206	1.25±0.15 0.78±0.10	0 4,000	0 10,000	2,500 4,000	10,000 10,000
EC	1206	0.78±0.10 0.90±0.10			4,000 4,000	10,000
ED	1200	1.00±0.10	0 0	0 0	2,500	10,000
EE	1200	1.10±0.10	0	0	2,500	10,000
EF	1206	1.20±0.15	0	0	2,500	10,000
EH	1206	1.60±0.20	0	0	2,000	8,000
FB	1210	0.78±0.10	0 0	0 0	4,000	10,000
FC	1210	0.90±0.10	0 0	Ő	4,000	10,000
FE	1210	1.00±0.10	0	0	2,500	10,000
FF	1210	1.10±0.10	0	0	2,500	10,000
FG	1210	1.25±0.15	0	0	2,500	10,000
FH	1210	1.55±0.15	0	0	2,000	8,000
FM	1210	1.70±0.20	0	0	2,000	8,000
FJ	1210	1.85±0.20	0	0	2,000	8,000
FK	1210	2.10±0.20	0	0	2,000	8,000
NC	1706	1.00±0.15	0	0	4,000	10,000
LF	1808	1.00±0.15	0	0	2,500	10,000
GB	1812	1.00±0.10	0	0	1,000	4,000
GD	1812	1.25±0.15	0	0	1,000	4,000
GH	1812	1.40±0.15	0	0	1,000	4,000
GG	1812	1.55±0.10	0	0	1,000	4,000
GK	1812	1.60±0.20	0	0	1,000	4,000
GJ	1812	1.70±0.15	0	0	1,000	4,000
GN	1812	1.70±0.20	0	0	1,000	4,000
GM HB	1812 1825	2.00±0.20 1.10±0.15	0 0	0 0	500 1.000	2,000
НВ	1825	1.10±0.15 1.40±0.15	0	0	1,000 1,000	4,000 4,000
HG	1825	1.60±0.15	0	0	1,000	4,000 4,000
JB	2220	1.00±0.20	0	0	1,000	4,000 4,000
JD	2220	1.30±0.15	0	0	1,000	4,000
JE	2220	1.40±0.15	0	0	1,000	4,000
JF	2220	1.50±0.15	Ő	Ő	1,000	4,000
JG	2220	1.70±0.15	0 0	0 0	1,000	4,000
JL	2220	2.00±0.20	0	0	500	2,000
KE	2225	1.40±0.15	0	0	1,000	4,000
Thickness	Case	Thickness ±	7" Reel	13" Reel	7" Reel	13" Reel
Code	Size ¹	Range (mm)	Paper Q	uantity ¹	Plastic	Quantity

Package quantity based on finished chip thickness specifications.

¹ If ordering using the 2 mm Tape and Reel pitch option, the packaging quantity outlined in the table above will be doubled. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



Table 2B – Bulk Packaging Quantities

Deekeri		Loose Pa	ackaging
Packagi	ing Type	Bulk Bag	(default)
Packagin	g C-Spec ¹	N/	/A²
Case	Size	Packaging Quantities (pieces/unit packaging)
EIA (in)	Metric (mm)	Minimum	Maximum
0402	1005		
0603	1608		
0805	2012		50,000
1206	3216		
1210	3225	1	
1808	4520		
1812	4532		
1825	4564		20,000
2220	5650		
2225	5664		

¹ The "Packaging C-Spec" is a 4 to 8 digit code which identifies the packaging type and/or product grade. When ordering, the proper code must be included in the 15th through 22nd character positions of the ordering code. See "Ordering Information" section of this document for further details. Commercial Grade product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging. Contact KEMET if you require a bulk bag packaging option for Automotive Grade products.

² A packaging C-Spec (see note 1 above) is not required for "Bulk Bag" packaging (excluding Anti-Static Bulk Bag and Automotive Grade products). The 15th through 22nd character positions of the ordering code should be left blank. All product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging.



Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC-7351

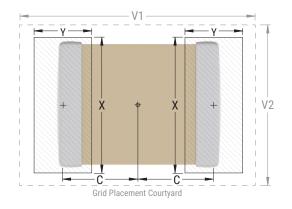
EIA Size Code	Metric Size Code	I	Maxi	sity Lev mum (I rotrusio)		Media	sity Lev an (Nor rotrusio	ninal))			sity Lev mum (L rotrusio	.east))
ooue	ooue	C	Y	X	V1	V2	C	Y	X	V1	V2	C	Y	X	V1	V2
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1210 ¹	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00

¹ Only for capacitance values \geq 22 μ F

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

Image below based on Density Level B for an EIA 1210 case size.





Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

Recommended Reflow Soldering Profile:

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Terminati	ion Finish
Trome reature	SnPb	100% Matte Sn
Preheat/Soak		
Temperature Minimum (T _{Smin})	100°C	150°C
Temperature Maximum (T _{Smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax}	60 – 120 seconds	60 – 120 seconds
Ramp-Up Rate $(T_L to T_P)$	3°C/second maximum	3°C/second maximum
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T _P)	235°C	260°C
Time Within 5°C of Maximum Peak Temperature (t _P)	20 seconds maximum	30 seconds maximum
Ramp-Down Rate $(T_{p} to T_{L})$	6°C/second maximum	6°C/second maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note 1: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.

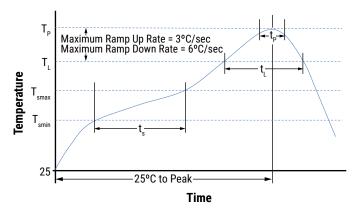




Table 4 – Performance & Reliability: Test Methods and Conditions

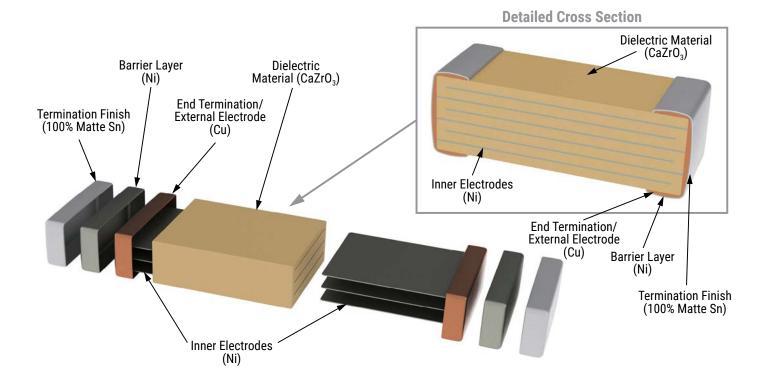
Stress	Reference	Test or Inspection Method		
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.		
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for COG. Flexible termination system – 3.0 mm (minimum).		
	J-STD-002	Magnification 50 X. Conditions:		
Caldarability		a) Method B, 4 hours at 155°C, dry heat at 235°C		
Solderability		b) Method B at 215°C category 3		
		c) Method D, category 3 at 260°C		
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 4 hours after test conclusion.		
	MIL-STD-202 Method 103	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 4 hours after test conclusion.		
Biased Humidity		Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 4 hours after test conclusion.		
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Measurement at 24 hours +/- 4 hours after test conclusion.		
Thermal Shock	MIL-STD-202 Method 107	–55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.		
High Temperature Life	MIL-STD-202 Method 108 /EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.		
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.		
Vibration	MIL-STD-202 Method 204	5 g's for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz		
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.		
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.		

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature-reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



Construction



Capacitor Marking (Optional):

Laser marking option is not available on:

- COG, Ultra Stable X8R and Y5V dielectric devices
- · EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

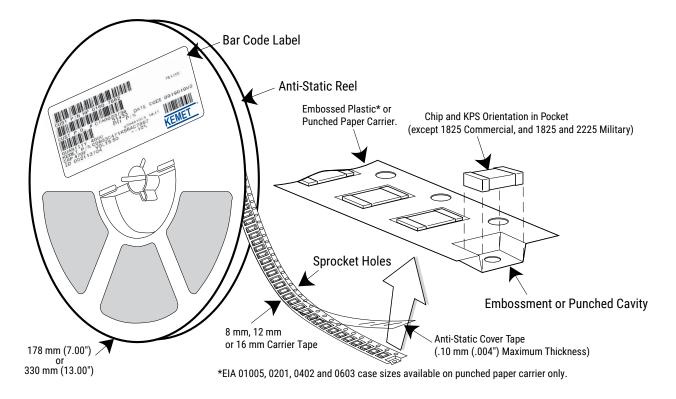


Table 5 – Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

	Таре	Embossed Plastic		Punched Paper		
EIA Case Size	Size (W)*	7" Reel	13" Reel	7" Reel	13" Reel	
		Pitch (P ₁)*		Pitch (P ₁)*		
01005 - 0402	8			2	2	
0603	8			2/4	2/4	
0805	8	4	4	4	4	
1206 - 1210	8	4	4	4	4	
1805 - 1808	12	4	4			
≥ 1812	12	8	8			
KPS 1210	12	8	8			
KPS 1812 & 2220	16	12	12			
Array 0508 & 0612	8	4	4			

*Refer to Figures 1 & 2 for W and P, carrier tape reference locations. *Refer to Tables 6 & 7 for tolerance specifications.

New 2 mm Pitch Reel Options*

Packaging Ordering Code (C-Spec)	Packaging Type/Options
C-3190	Automotive grade 7" reel unmarked
C-3191	Automotive grade 13" reel unmarked
C-7081	Commercial grade 7" reel unmarked
C-7082	Commercial grade 13" reel unmarked

* 2 mm pitch reel only available for 0603 EIA case size. 2 mm pitch reel for 0805 EIA case size under development.

Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- Lower placement costs
- Double the parts on each reel results in fewer reel changes and increased efficiency
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste



Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

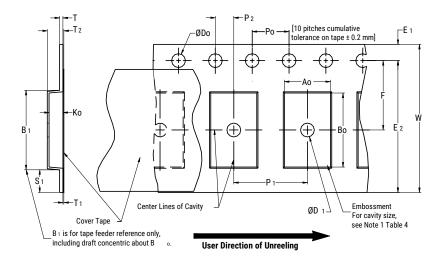


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions – Millimeters (Inches)								
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum
8 mm		1.0 (0.039)				25.0 (0.984)			
12 mm	1.5 +0.10/-0.0 (0.059 +0.004/- 0.0)	1.5 (0.059)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	30 (1.181)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
16 mm)								
	Variable Dimensions – Millimeters (Inches)								
Tape Size	Tape SizePitch B_1 Maximum Note 4 E_2 MinimumF P_1 T_2 MaximumW Maximum $A_0, B_0 \& K_0$							& K ₀	
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)		
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Not	te 5
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)		

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.

2. The tape with or without components shall pass around R without damage (see Figure 6).

3. If S₁ < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).

4. B, dimension is a reference dimension for tape feeder clearance only.

5. The cavity defined by A_{μ} , B_{μ} and K_{μ} shall surround the component with sufficient clearance that:

(a) the component does not protrude above the top surface of the carrier tape.

(b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

(c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3).

(d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4).

(e) for KPS Series product, A_a and B_a are measured on a plane 0.3 mm above the bottom of the pocket.

(f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.



Figure 2 – Punched (Paper) Carrier Tape Dimensions

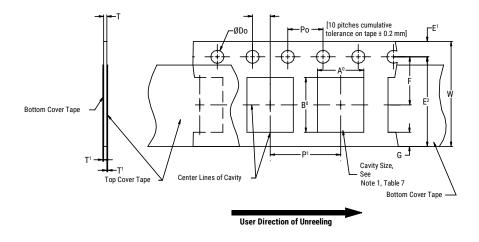


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)								
Tape Size	D ₀	E ₁	P ₀	P ₂	T ₁ Maximum	G Minimum	R Reference Note 2	
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) Maximum	0.75 (0.030)	25 (0.984)	
	Variable Dimensions – Millimeters (Inches)							
Tape Size	Tape SizePitchE2 MinimumF P_1 T MaximumW Maximum $A_0 B_0$							
8 mm	Half (2 mm)	6.25	3.5 ±0.05	2.0 ±0.05 (0.079 ±0.002)	1.1	8.3 (0.327)	Note 1	
8 mm	Single (4 mm)	(0.246)	(0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	(0.098)	8.3 (0.327)	Note 1	

1. The cavity defined by $A_{o'}B_{o}$ and T shall surround the component with sufficient clearance that:

a) the component does not protrude beyond either surface of the carrier tape.

b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

c) rotation of the component is limited to 20° maximum (see Figure 3).

d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).

e) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.

2. The tape with or without components shall pass around R without damage (see Figure 6).



Packaging Information Performance Notes

- 1. Cover Tape Break Force: 1.0 Kg minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength		
8 mm	0.1 to 1.0 Newton (10 to 100 gf)		
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)		

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ± 10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

Figure 3 – Maximum Component Rotation

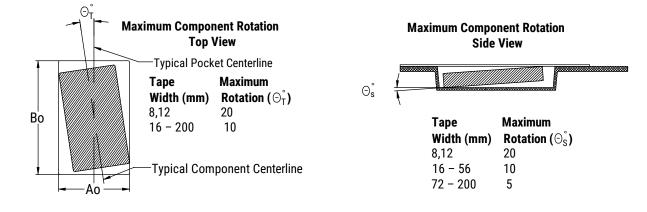


Figure 4 – Maximum Lateral Movement

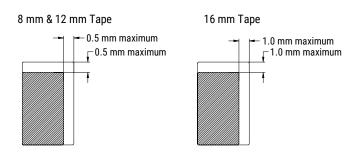
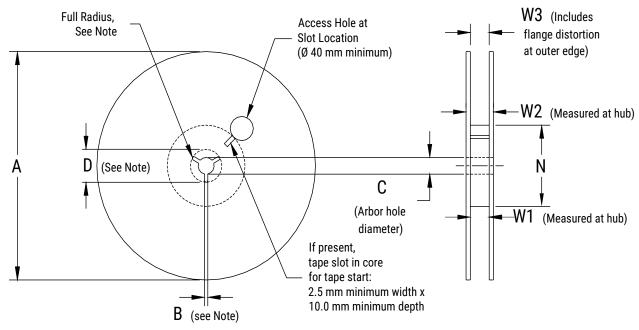


Figure 5 – Bending Radius





Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 – Reel Dimensions

Metric will govern

	Constant Dimensions – Millimeters (Inches)							
Tape Size	А	B Minimum	С	D Minimum				
8 mm	178 ±0.20		13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)				
12 mm	(7.008 ±0.008) or	1.5 (0.059)						
16 mm	330 ±0.20 (13.000 ±0.008)		(1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	()				
	Variable Dimensions – Millimeters (Inches)							
Tape Size	N Minimum	W ₁	W ₂ Maximum	W ₃				
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)					
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference				
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)					



Figure 7 – Tape Leader & Trailer Dimensions

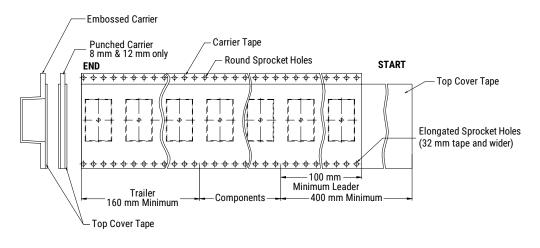
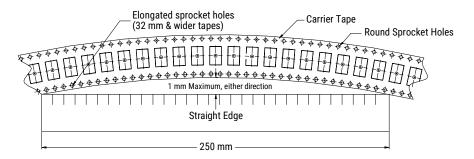


Figure 8 – Maximum Camber





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